



FINE JERSEY

32 Singles, 145 grams 4.3oz

100% Combed Ring-Spun Cotton

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

MIDWEIGHT JERSEY

24 Singles, 175 grams 5.1oz

100% Combed Ring-Spun Cotton

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

INSPIRED DYE

24 Singles, 175 grams 5.1oz

100% Combed Ring-Spun Cotton

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Due to the unique pigment dying process we suggest the following:

Use methods and inks specific to avoiding dye migration.

When applying white ink, use a gray plastisol blocker under base, flash then poly white.

CVC JERSEY

32 Singles, 145 grams, 4.3oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

MOCK TWIST JERSEY

20 Singles, 175 grams, 5.1oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

SUEDED JERSEY

32 Singles, 145 grams, 4.3oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

SPANDEX JERSEY

40 Singles, 145 grams, 4.3oz

57% Combed Ring-Spun Cotton 38% Polyester 5% Spandex

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Stretch additive recommended.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

LIGHTWEIGHT FRENCH TERRY

30 Singles, 165 grams, 4.9oz

50% Combed Ring-Spun Cotton 50% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

TRI-BLEND JERSEY

32 Singles, 145 grams, 4.3oz

50% Polyester 25% Combed Ring-Spun Cotton 25% Rayon

Plastisol: Soft hand, low flash temperature cure ink 320 degrees.

Water base ink: Low flash temperature, cure at 320 degrees for 90 seconds.

65/35 POLY COTTON

40 single, 120 grams, 3.5oz

65% Polyester 35% Combed Ring-Spun Cotton

Plastisol: Soft hand, low flash temperature cure ink 320 degrees.

Water base ink: Low flash temperature, cure at 320 degrees for 90 seconds.

BURNOUT JERSEY

32 Singles, 125 grams, 3.7oz

65% Polyester 35% Combed Ring-Spun Cotton

High mesh count recommended.

Plastisol: Soft hand, low flash temperature cure ink 320 degrees.

Water base ink: Low flash temperature, cure at 320 degrees for 90 seconds.

WAFFLE THERMAL

36 Singles, 190 grams, 5.6oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Stretch additive recommended.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

LIGHTWEIGHT COTTON POLY JERSEY

30 Singles, 135 grams, 4.0oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

ECO PERFORMANCE

30 Singles, 145 grams, 4.3oz

30% Recycled Cotton 30% Cotton 40% Recycled Polyester (RPET)

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

ECO HEAVYWEIGHT

20 Singles, 190 grams, 5.6oz

60% Organic Cotton 40% Recycled Polyester (RPET)

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

MIDWEIGHT FRENCH TERRY

30 Singles, 180 grams, 5.3oz

60% Combed Ring-Spun Cotton 40% Polyester Fleece

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

PCH FLEECE

30 Singles, 250 grams, 7.4oz

60% Combed Ring-Spun Cotton 40% Polyester Fleece

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

DENIM FLEECE

250 grams, 7.4oz

53% Combed Ring-Spun Cotton 47% Polyester Fleece

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

80/20 FLEECE

30 Singles, 250 grams, 7.4oz, 100% Cotton face

80% Cotton 20% Polyester Fleece

Plastisol: Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base ink: Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

PRINT GUIDE

DISCHARGE RATING

Discharge Print Rating Scale:

- A** - Ideal for discharge printing
- B**- Acceptable for discharge printing
- C**- Not recommended for discharge printing

For best results, use the 100% cotton recommended styles 3600 and 3900.

COLOR	PANTONE CODE	DISCHARGE RATING
 ANTIQUE GOLD	7550 U	A
 BANANA CREAM	1205 C	A
 BLACK		A
 CARDINAL	202 C	B
 CANCUN	636 C	A
 CLASSIC ORANGE	172 C	A
 COOL BLUE	7693 C	C
 CREAM	9162 C	A
 DARK CHOCOLATE	412 C	B
 DESERT PINK	2444 C	A
 FOREST GREEN	560 C	A
 GOLD	130 C	B
 HEATHER GRAY		C
 HEAVY METAL	447 C	A
 HOT PINK	211 C	B
 INDIGO	7545 C	B
 KELLY GREEN	347 C	C
 LIGHT BLUE	545 C	A

COLOR	PANTONE CODE	DISCHARGE RATING
 LIGHT GRAY	Cool Gray 6 C	A
 LIGHT OLIVE	5763 U	A
 LIGHT PINK	494 C	B
 MAROON	7643 C	B
 MIDNIGHT NAVY	539 C	B
 MILITARY GREEN	5743 C	A
 MINT	566 U	B
 NATURAL	7499 U	A
 PURPLE BERRY	526 U	A
 PURPLE RUSH	268 C	C
 RED	186 C	C
 ROYAL	661 C	C
 SAND	7527 C	A
 TAHITI BLUE	319 C	A
 TURQUOISE	7461 C	A
 VIBRANT YELLOW	107 C	C
 WARM GRAY	403 C	A
 WHITE		N/A

Next Level Apparel is providing the above information as a reference guide only. Actual temperatures, drying times, inks, or other elements of the printing process might vary based on equipment, location or any other number of factors. A test sample run is highly recommended, especially if you have a large order or if your printer does not specialize in printing on blended fabrics. Next Level Apparel assumes no liability for providing the above information. For more information please contact csr@nextlevelapparel.com.