

# BELLA+CANVAS®

## DISCHARGE RATING SCALE

Rating	Description	Expectations
5	Thorough discharging of fabric dye.	Pigmented discharge inks of all hues, including brights and fluorescents should render exceptional results.
4	Near complete discharging of fabric dye.	Pigmented discharge inks of most hues should render quality results.
3	Moderate discharging of fabric dye.	Some pigmented discharge inks, except for brights and fluorescent hues, should render acceptable results.
2	Slight discharging of fabric dye.	Discharge inks not recommended except for some non-contrasting hues.
1	Fabric dye does not discharge.	Do not attempt discharge printing.
N/A	Not applicable	No dye to discharge.
Testing Notes	Zodiac Aquarius Discharge Base (+4% activator), printed through 160 mesh, two strokes, 70 durometer squeegee.	

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## DYE-MIGRATION RATING SCALE

Rating	Description	Expectations
5	No signs of dye-migration	No serious concerns of dye-migration
4	Subtle signs of dye-migration	Depending on ink type and color precautions are recommended to mitigate dye-migration
3	Moderate signs of dye-migration	Take precautions to mitigate dye-migration
2	Obvious signs of dye-migration	Take precautions to mitigate dye-migration
1	Severe dye-migration	Take extreme precautions to mitigate dye-migration
N/A	Not applicable	No dye to migrate.
<b>Testing Notes</b>	Rutland non-curable reducer, pressed at 325° and 60 PSI for 30 seconds	